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CLAIMS:

1. A method of forming a thin film transistor relative to a substrate comprising the following steps:

providing a thin film transistor layer of polycrystalline material on a substrate, the polycrystalline material comprising grain boundaries;

providing a fluorine containing layer adjacent the polycrystalline thin film layer;

annealing the fluorine containing layer at a temperature and for a time period which in combination are effective to drive fluorine from the fluorine containing layer into the polycrystalline thin film layer and incorporate fluorine within the grain boundaries to passivate said grain boundaries; and

providing a transistor gate operatively adjacent the thin film transistor layer.

2. The method of forming a thin film transistor of claim 1 wherein the thin film transistor layer is provided before the fluorine containing layer is provided.

3. The method of forming a thin film transistor of claim 1 wherein the thin film transistor layer is provided after the fluorine containing layer is provided.

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4. The method of forming a thin film transistor of claim 1 wherein the fluorine containing layer predominately comprises  $WSi_x$ .

5. The method of forming a thin film transistor of claim 1 wherein the fluorine containing layer predominately comprises elemental W.

6. The method of forming a thin film transistor of claim 1 wherein the fluorine containing layer comprises W, and is deposited by chemical vapor deposition using  $WF_6$  as a precursor.

7. The method of forming a thin film transistor of claim 1 wherein the annealing temperature is from about  $600^{\circ}C$  to about  $1000^{\circ}C$ .

8. The method of forming a thin film transistor of claim 1 wherein the annealing temperature is less than  $700^{\circ}C$ .

9. The method of forming a thin film transistor of claim 1 further comprising providing a buffering layer intermediate the thin film transistor layer and the fluorine containing layer, the buffering layer being transmissive of fluorine from the fluorine containing layer during the annealing step.

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12. A method of forming a thin film transistor relative to a substrate comprising the following steps:

providing a thin film transistor layer of polycrystalline material on a substrate, the polycrystalline material comprising grain boundaries;

providing a sacrificial fluorine containing layer over the polycrystalline thin film layer;

annealing the fluorine containing layer at a temperature and for a time period which in combination are effective to drive fluorine from the fluorine containing layer into the polycrystalline thin film layer and incorporate fluorine within the grain boundaries to passivate said grain boundaries;

after annealing, etching the sacrificial layer from the polycrystalline thin film layer; and

providing a gate dielectric layer and a gate relative to the passivated polycrystalline thin film layer.

13. The method of forming a thin film transistor of claim 12 wherein the gate dielectric layer and gate are provided after etching the sacrificial layer.

14. The method of forming a thin film transistor of claim 12 wherein the gate dielectric layer and gate are provided before etching the sacrificial layer.

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15. The method of forming a thin film transistor of claim 12 wherein the gate dielectric layer and gate are provided before providing the sacrificial layer.

16. The method of forming a thin film transistor of claim 12 wherein the fluorine containing layer predominately comprises  $WSi_x$ .

17. The method of forming a thin film transistor of claim 12 wherein the fluorine containing layer predominately comprises elemental W.

18. The method of forming a thin film transistor of claim 12 wherein the fluorine containing layer comprises W, and is deposited by chemical vapor deposition using  $WF_6$  as a precursor.

19. The method of forming a thin film transistor of claim 12 wherein the annealing temperature is from about  $600^{\circ}C$  to about  $1000^{\circ}C$ .

20. The method of forming a thin film transistor of claim 12 wherein the annealing temperature is less than  $700^{\circ}C$ .

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1           21. The method of forming a thin film transistor of claim 12  
2 further comprising providing a buffering layer intermediate the thin film  
3 transistor layer and the fluorine containing layer, the buffering layer  
4 being transmissive of fluorine from the fluorine containing layer during  
5 the annealing step, the method further comprising etching the buffering  
6 layer from outwardly of the polycrystalline thin film layer after the step  
7 of etching the fluorine containing layer.

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9           22. The method of forming a thin film transistor of claim 12  
10 further comprising providing a buffering layer intermediate the thin film  
11 transistor layer and the fluorine containing layer, the buffering layer  
12 being transmissive of fluorine from the fluorine containing layer during  
13 the annealing step, the buffering layer having a thickness of less than  
14 or equal to about 200 Angstroms, the method further comprising etching  
15 the buffering layer from outwardly of the polycrystalline thin film layer  
16 after the step of etching the fluorine containing layer.

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18           23. A thin film transistor produced according to the process of  
19 claim 12.  
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1 24. A method of forming a thin film transistor relative to a  
2 substrate comprising the following steps:

3 providing a thin film transistor layer of polycrystalline material on  
4 a substrate, the polycrystalline material comprising grain boundaries;

5 providing a fluorine containing layer adjacent the polycrystalline  
6 thin film layer; and

7 annealing the fluorine containing layer at a temperature sufficiently  
8 high to drive fluorine from the fluorine containing layer into the  
9 polycrystalline thin film layer and incorporate fluorine within the grain  
10 boundaries to passivate said grain boundaries but sufficiently low to  
11 prevent chemical reaction of the fluorine containing layer with the  
12 polycrystalline thin film layer.

13  
14 25. The method of forming a thin film transistor of claim 24  
15 wherein the thin film transistor layer is provided before the fluorine  
16 containing layer is provided.

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18 26. The method of forming a thin film transistor of claim 24  
19 wherein the thin film transistor layer is provided after the fluorine  
20 containing layer is provided.

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22 27. The method of forming a thin film transistor of claim 24  
23 wherein the fluorine containing layer predominately comprises  $WSi_x$ .

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1 28. The method of forming a thin film transistor of claim 24  
2 wherein the fluorine containing layer predominately comprises elemental  
3 W.

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5 29. The method of forming a thin film transistor of claim 24  
6 wherein the fluorine containing layer comprises W, and is deposited by  
7 chemical vapor deposition using  $WF_6$  as a precursor.

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9 30. The method of forming a thin film transistor of claim 24  
10 wherein the annealing temperature is less than  $700^{\circ}C$ .

11  
12 31. The method of forming a thin film transistor of claim 24  
13 further comprising providing a buffering layer intermediate the thin film  
14 transistor layer and the fluorine containing layer, the buffering layer  
15 being transmissive of fluorine from the fluorine containing layer during  
16 the annealing step, the buffering layer having a thickness of less than  
17 or equal to about 200 Angstroms.

18  
19 32. A thin film transistor produced according to the process of  
20 claim 24.

21 Add A  
22 Add B  
23 Add C  
24 C17